

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Description:	<u>n-Heptane, anhydrous</u>
Cat No. :	44457
Synonyms	Normal heptane.; Heptane
Index No	601-008-00-2
CAS No	142-82-5
EC No	205-563-8
Molecular Formula	C7 H16
REACH registration number	-

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Laboratory chemicals.
Sector of use	SU3 - Industrial uses: Uses of substances as such or in preparations at industrial sites
Product category	PC21 - Laboratory chemicals
Process categories	PROC15 - Use as a laboratory reagent
Environmental release category	ERC6a - Industrial use resulting in manufacture of another substance (use of intermediates)
Uses advised against	No Information available

1.3. Details of the supplier of the safety data sheet

Company	Avocado Research Chemicals Ltd. (Part of Thermo Fisher Scientific) Shore Road, Heysham Lancashire, LA3 2XY, United Kingdom Office Tel: +44 (0) 1524 850506 Office Fax: +44 (0) 1524 850608
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E-mail address begel.sdsdesk@thermofisher.com

1.4. Emergency telephone number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

Physical hazards

SAFETY DATA SHEET

n-Heptane, anhydrous

Revision Date 10-Feb-2024

Flammable liquids	Category 2 (H225)
Health hazards	
Aspiration Toxicity	Category 1 (H304)
Skin Corrosion/Irritation	Category 2 (H315)
Specific target organ toxicity - (single exposure)	Category 3 (H336)
Environmental hazards	
Acute aquatic toxicity	Category 1 (H400)
Chronic aquatic toxicity	Category 1 (H410)

Full text of Hazard Statements: see section 16

2.2. Label elements



Signal Word

Danger

Hazard Statements

- H225 - Highly flammable liquid and vapor
- H304 - May be fatal if swallowed and enters airways
- H315 - Causes skin irritation
- H336 - May cause drowsiness or dizziness
- H410 - Very toxic to aquatic life with long lasting effects

Precautionary Statements

- P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- P261 - Avoid breathing dust/fume/gas/mist/vapors/spray
- P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
- P331 - Do NOT induce vomiting
- P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
- P273 - Avoid release to the environment

2.3. Other hazards

Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB)

This product does not contain any known or suspected endocrine disruptors

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Component	CAS No	EC No	Weight %	CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567
n-Heptane	142-82-5	EEC No. 205-563-8	>95	Flam. Liq. 2 (H225)

SAFETY DATA SHEET

n-Heptane, anhydrous

Revision Date 10-Feb-2024

				Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) STOT SE 3 (H336) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)
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Component	Specific concentration limits (SCL's)	M-Factor	Component notes
n-Heptane	-	1	-

REACH registration number	-
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Full text of Hazard Statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Get medical attention.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately. If vomiting occurs naturally, have victim lean forward.
Inhalation	Remove to fresh air. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Get medical attention. Risk of serious damage to the lungs (by aspiration). If not breathing, give artificial respiration.
Self-Protection of the First Aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

4.2. Most important symptoms and effects, both acute and delayed

Difficulty in breathing. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically. Symptoms may be delayed.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

CO₂, dry chemical, dry sand, alcohol-resistant foam. Water mist may be used to cool closed containers.

Extinguishing media which must not be used for safety reasons

Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Flammable. Risk of ignition. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Containers may explode when heated. Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous Combustion Products

SAFETY DATA SHEET

n-Heptane, anhydrous

Revision Date 10-Feb-2024

Carbon monoxide (CO), Carbon dioxide (CO₂).

5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment as required. Remove all sources of ignition. Take precautionary measures against static discharges. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation.

6.2. Environmental precautions

Do not flush into surface water or sanitary sewer system. Do not allow material to contaminate ground water system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained.

6.3. Methods and material for containment and cleaning up

Remove all sources of ignition. Soak up with inert absorbent material. Use spark-proof tools and explosion-proof equipment. Take precautionary measures against static discharges. Keep in suitable, closed containers for disposal.

6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Use only under a chemical fume hood. Wear personal protective equipment/face protection. Do not get in eyes, on skin, or on clothing. Do not breathe mist/vapors/spray. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. Use spark-proof tools and explosion-proof equipment. Take precautionary measures against static discharges. Wash hands before breaks and immediately after handling the product. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame. Flammables area.

Technical Rules for Hazardous Substances (TRGS) 510 Class 3
Storage Class (LGK) (Germany)

7.3. Specific end use(s)

Use in laboratories

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

SAFETY DATA SHEET

n-Heptane, anhydrous

Revision Date 10-Feb-2024

Exposure limits

List source(s): **EU** - Commission Directive (EU) 2019/1831 of 24 October 2019 establishing a fifth list of indicative occupational exposure limit values pursuant to Council Directive 98/24/EC and amending Commission Directive 2000/39/EC **UK** - EH40/2005 Work Exposure Limits, Fourth edition. Published 2020. **IRE** - 2021 Code of Practice for the Chemical Agents Regulations, Schedule 1. Published by the Health and Safety Authority

Component	The United Kingdom	European Union	Ireland
n-Heptane	STEL: 1500 ppm 15 min STEL: 6255 mg/m ³ 15 min TWA: 500 ppm 8 hr TWA: 2085 mg/m ³ 8 hr	TWA: 500 ppm (8h) TWA: 2085 mg/m ³ (8h)	TWA: 500 ppm 8 hr. TWA: 2085 mg/m ³ 8 hr. STEL: 1500 ppm 15 min STEL: 6255 mg/m ³ 15 min

Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)

See table for values

Component	Acute effects local (Dermal)	Acute effects systemic (Dermal)	Chronic effects local (Dermal)	Chronic effects systemic (Dermal)
n-Heptane 142-82-5 (>95)				DNEL = 300mg/kg bw/day

Component	Acute effects local (Inhalation)	Acute effects systemic (Inhalation)	Chronic effects local (Inhalation)	Chronic effects systemic (Inhalation)
n-Heptane 142-82-5 (>95)				DNEL = 2085mg/m ³

Predicted No Effect Concentration (PNEC)

No information available.

8.2. Exposure controls

Engineering Measures

Use only under a chemical fume hood. Use explosion-proof electrical/ventilating/lighting equipment. Ensure that eyewash stations and safety showers are close to the workstation location. Ensure adequate ventilation, especially in confined areas. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection

Wear safety glasses with side shields (or goggles) (European standard - EN 166)

Hand Protection

Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Nitrile rubber	> 480 minutes	0.38 mm	Level 6	(minimum requirement)
Neoprene gloves	> 480 minutes	0.45 mm	EN 374	
Viton (R)	> 480 minutes	0.3 mm		

Skin and body protection

Wear appropriate protective gloves and clothing to prevent skin exposure.

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatibility, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger

SAFETY DATA SHEET

n-Heptane, anhydrous

Revision Date 10-Feb-2024

of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Respiratory Protection

No protective equipment is needed under normal use conditions.

Large scale/emergency use

Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced

Recommended Filter type: Organic gases and vapours filter Type A Brown conforming to EN14387

Small scale/Laboratory use

Maintain adequate ventilation Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Recommended half mask:- Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141

Environmental exposure controls

Prevent product from entering drains. Do not allow material to contaminate ground water system. Local authorities should be advised if significant spillages cannot be contained.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State	Liquid	
Appearance	Colorless	
Odor	Petroleum distillates	
Odor Threshold	No data available	
Melting Point/Range	-91 °C / -131.8 °F	
Softening Point	No data available	
Boiling Point/Range	98 °C / 208.4 °F	
Flammability (liquid)	Highly flammable	On basis of test data
Flammability (solid,gas)	Not applicable	Liquid
Explosion Limits	Lower 1 vol% Upper 7 vol%	
Flash Point	-4 °C / 24.8 °F	Method - No information available
Autoignition Temperature	215 °C / 419 °F	
Decomposition Temperature	No data available	
pH	No information available	
Viscosity	0.4 mPa s at 20 °C	
Water Solubility	Insoluble	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Component	log Pow	
n-Heptane	4.66	
Vapor Pressure	48 mbar @ 20 °C	
Density / Specific Gravity	0.683	
Bulk Density	Not applicable	Liquid
Vapor Density	3.5	(Air = 1.0)
Particle characteristics	Not applicable (liquid)	

9.2. Other information

Molecular Formula	C7 H16
Molecular Weight	100.20
Explosive Properties	Vapors may form explosive mixtures with air
Evaporation Rate	2.8 (Butyl Acetate = 1.0)

SECTION 10: STABILITY AND REACTIVITY

SAFETY DATA SHEET

n-Heptane, anhydrous

Revision Date 10-Feb-2024

10.1. Reactivity

None known, based on information available

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous Polymerization Hazardous Reactions

Hazardous polymerization does not occur.
None under normal processing.

10.4. Conditions to avoid

Incompatible products. Heat, flames and sparks. Keep away from open flames, hot surfaces and sources of ignition.

10.5. Incompatible materials

Strong oxidizing agents.

10.6. Hazardous decomposition products

Carbon monoxide (CO). Carbon dioxide (CO₂).

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Product Information

(a) acute toxicity;

Oral

Based on available data, the classification criteria are not met

Dermal

Based on available data, the classification criteria are not met

Inhalation

Based on available data, the classification criteria are not met

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
n-Heptane	>2000 mg/kg (rat)	LD50 = 3000 mg/kg (Rabbit)	LC50 > 73.5 mg/L (Rat) 4 h

(b) skin corrosion/irritation;

Category 2

(c) serious eye damage/irritation;

Based on available data, the classification criteria are not met

(d) respiratory or skin sensitization;

Respiratory

Based on available data, the classification criteria are not met

Skin

Based on available data, the classification criteria are not met

(e) germ cell mutagenicity;

Based on available data, the classification criteria are not met

(f) carcinogenicity;

Based on available data, the classification criteria are not met

There are no known carcinogenic chemicals in this product

(g) reproductive toxicity;

Based on available data, the classification criteria are not met

(h) STOT-single exposure;

Category 3

Results / Target organs

Central nervous system (CNS).

SAFETY DATA SHEET

n-Heptane, anhydrous

Revision Date 10-Feb-2024

(i) STOT-repeated exposure; Based on available data, the classification criteria are not met

Target Organs None known.

(j) aspiration hazard; Category 1

Symptoms / effects, both acute and delayed Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

11.2. Information on other hazards

Endocrine Disrupting Properties Assess endocrine disrupting properties for human health. This product does not contain any known or suspected endocrine disruptors.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. The product contains following substances which are hazardous for the environment.

Component	Freshwater Fish	Water Flea	Freshwater Algae
n-Heptane	LC50: = 375.0 mg/L, 96h (Cichlid fish)	EC50: >10 mg/L/24h	

Component	Microtox	M-Factor
n-Heptane		1

12.2. Persistence and degradability

Persistence

Persistence is unlikely.

Degradation in sewage treatment plant

Contains substances known to be hazardous to the environment or not degradable in waste water treatment plants.

12.3. Bioaccumulative potential

Product has a high potential to bioconcentrate

Component	log Pow	Bioconcentration factor (BCF)
n-Heptane	4.66	No data available

12.4. Mobility in soil

The product is insoluble and floats on water. Spillage unlikely to penetrate soil. The product is insoluble and floats on water. Is not likely mobile in the environment due its low water solubility. Is not likely mobile in the environment due its low water solubility and propensity to bind to soil particles.

12.5. Results of PBT and vPvB assessment

Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB).

12.6. Endocrine disrupting properties

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

12.7. Other adverse effects

Persistent Organic Pollutant Ozone Depletion Potential

This product does not contain any known or suspected substance
This product does not contain any known or suspected substance

SAFETY DATA SHEET

n-Heptane, anhydrous

Revision Date 10-Feb-2024

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues/Unused Products

Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

Contaminated Packaging

Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and empty container away from heat and sources of ignition.

European Waste Catalogue (EWC)

According to the European Waste Catalog, Waste Codes are not product specific, but application specific.

Other Information

Do not flush to sewer. Waste codes should be assigned by the user based on the application for which the product was used. Can be landfilled or incinerated, when in compliance with local regulations. Do not let this chemical enter the environment. Do not empty into drains.

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO

<u>14.1. UN number</u>	UN1206
<u>14.2. UN proper shipping name</u>	Heptanes
<u>14.3. Transport hazard class(es)</u>	3
<u>14.4. Packing group</u>	II

ADR

<u>14.1. UN number</u>	UN1206
<u>14.2. UN proper shipping name</u>	Heptanes
<u>14.3. Transport hazard class(es)</u>	3
<u>14.4. Packing group</u>	II

IATA

<u>14.1. UN number</u>	UN1206
<u>14.2. UN proper shipping name</u>	Heptanes
<u>14.3. Transport hazard class(es)</u>	3
<u>14.4. Packing group</u>	II

14.5. Environmental hazards Dangerous for the environment
Product is a marine pollutant according to the criteria set by IMDG/IMO

14.6. Special precautions for user No special precautions required.

14.7. Maritime transport in bulk according to IMO instruments Not applicable, packaged goods

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

Europe (EINECS/ELINCS/NLP), China (IECSC), Taiwan (TCSI), Korea (KECL), Japan (ENCS), Japan (ISHL), Canada (DSL/NDL), Australia

SAFETY DATA SHEET

n-Heptane, anhydrous

Revision Date 10-Feb-2024

(AICS), New Zealand (NZIoC), Philippines (PICCS). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
n-Heptane	142-82-5	205-563-8	-	-	X	X	KE-18271	X	X

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	DSL	NDSL	AICS	NZIoC	PICCS
n-Heptane	142-82-5	X	ACTIVE	X	-	X	X	X

Legend: X - Listed '-' - Not Listed

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
n-Heptane	142-82-5	-	Use restricted. See item 75. (see link for restriction details)	-

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

Seveso III Directive (2012/18/EC)

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
n-Heptane	142-82-5	Not applicable	Not applicable

Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals

Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .

Take note of Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values

National Regulations

UK - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

WGK Classification

See table for values

Component	Germany - Water Classification (AwSV)	Germany - TA-Luft Class
n-Heptane	WGK2	

Component	France - INRS (Tables of occupational diseases)
n-Heptane	Tableaux des maladies professionnelles (TMP) - RG 84

SAFETY DATA SHEET

n-Heptane, anhydrous

Revision Date 10-Feb-2024

Component	Switzerland - Ordinance on the Reduction of Risk from handling of hazardous substances preparation (SR 814.81)	Switzerland - Ordinance on Incentive Taxes on Volatile Organic Compounds (OVOC)	Switzerland - Ordinance of the Rotterdam Convention on the Prior Informed Consent Procedure
n-Heptane 142-82-5 (>95)	Prohibited and Restricted Substances	Group I	

15.2. Chemical safety assessment

A Chemical Safety Assessment/Report (CSA/CSR) has been conducted by the manufacturer/importer

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

H225 - Highly flammable liquid and vapor
H304 - May be fatal if swallowed and enters airways
H315 - Causes skin irritation
H336 - May cause drowsiness or dizziness
H400 - Very toxic to aquatic life
H410 - Very toxic to aquatic life with long lasting effects

Legend

CAS - Chemical Abstracts Service

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

WEL - Workplace Exposure Limit

ACGIH - American Conference of Governmental Industrial Hygienists

DNEL - Derived No Effect Level

RPE - Respiratory Protective Equipment

LC50 - Lethal Concentration 50%

NOEC - No Observed Effect Concentration

PBT - Persistent, Bioaccumulative, Toxic

TWA - Time Weighted Average

IARC - International Agency for Research on Cancer Predicted No Effect Concentration (PNEC)

LD50 - Lethal Dose 50%

EC50 - Effective Concentration 50%

POW - Partition coefficient Octanol:Water

vPvB - very Persistent, very Bioaccumulative

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code

OECD - Organisation for Economic Co-operation and Development

BCF - Bioconcentration factor

Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association

MARPOL - International Convention for the Prevention of Pollution from Ships

ATE - Acute Toxicity Estimate

VOC - (Volatile Organic Compound)

Training Advice

Fire prevention and fighting, identifying hazards and risks, static electricity, explosive atmospheres posed by vapours and dusts. Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Chemical incident response training.

Prepared By

Health, Safety and Environmental Department

Creation Date

14-Sep-2009

Revision Date

10-Feb-2024

Revision Summary

New emergency telephone response service provider.

This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended.

SAFETY DATA SHEET

n-Heptane, anhydrous

Revision Date 10-Feb-2024

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet