

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Description:	<u>o-Phenylenediamine dihydrochloride</u>
Cat No. :	J60354
Synonyms	1,2-Benzenediamine dihydrochloride; 1,2-Phenylenediamine dihydrochloride.
Index No	612-146-00-8
CAS No	615-28-1
EC No	210-418-7
Molecular Formula	C6 H8 N2 . 2 H Cl
REACH registration number	-

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Laboratory chemicals.
Uses advised against	No Information available

1.3. Details of the supplier of the safety data sheet

Company	Avocado Research Chemicals Ltd. (Part of Thermo Fisher Scientific) Shore Road, Heysham Lancashire, LA3 2XY, United Kingdom Office Tel: +44 (0) 1524 850506 Office Fax: +44 (0) 1524 850608
E-mail address	begel.sdsdesk@thermofisher.com

1.4. Emergency telephone number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

Physical hazards

Based on available data, the classification criteria are not met

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Health hazards

Acute oral toxicity
Acute dermal toxicity
Acute Inhalation Toxicity - Dusts and Mists
Serious Eye Damage/Eye Irritation
Skin Sensitization
Germ Cell Mutagenicity
Carcinogenicity

Category 3 (H301)
Category 4 (H312)
Category 4 (H332)
Category 2 (H319)
Category 1 (H317)
Category 2 (H341)
Category 2 (H351)

Environmental hazards

Acute aquatic toxicity
Chronic aquatic toxicity

Category 1 (H400)
Category 1 (H410)

Full text of Hazard Statements: see section 16

2.2. Label elements



Signal Word

Danger

Hazard Statements

H301 - Toxic if swallowed
H319 - Causes serious eye irritation
H317 - May cause an allergic skin reaction
H341 - Suspected of causing genetic defects
H351 - Suspected of causing cancer
H410 - Very toxic to aquatic life with long lasting effects
H312 + H332 - Harmful in contact with skin or if inhaled

Precautionary Statements

P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
P337 + P313 - If eye irritation persists: Get medical advice/attention
P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing
P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention
P280 - Wear protective gloves/protective clothing/eye protection/face protection

2.3. Other hazards

Toxic to terrestrial vertebrates
This product does not contain any known or suspected endocrine disruptors

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Component	CAS No	EC No	Weight %	CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and
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				UK SI 2020/1567
1,2-Benzenediamine, dihydrochloride	615-28-1	EEC No. 210-418-7	>95	Acute Tox. 3 (H301) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Eye Irrit. 2 (H319) Skin Sens. 1 (H317) Muta. 2 (H341) Carc. 2 (H351) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)

REACH registration number	-
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Full text of Hazard Statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

General Advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Eye Contact	In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Inhalation	Remove to fresh air. If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Immediate medical attention is required.
Self-Protection of the First Aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

4.2. Most important symptoms and effects, both acute and delayed

May cause allergic skin reaction. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Water spray, carbon dioxide (CO2), dry chemical, alcohol-resistant foam.

Extinguishing media which must not be used for safety reasons

No information available.

5.2. Special hazards arising from the substance or mixture

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Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous Combustion Products

Thermal decomposition can lead to release of irritating gases and vapors.

5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment as required. Ensure adequate ventilation. Avoid dust formation. Keep people away from and upwind of spill/leak. Evacuate personnel to safe areas.

6.2. Environmental precautions

Do not flush into surface water or sanitary sewer system. Do not allow material to contaminate ground water system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained.

6.3. Methods and material for containment and cleaning up

Sweep up and shovel into suitable containers for disposal. Avoid dust formation.

6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Wear personal protective equipment/face protection. Avoid dust formation. Do not get in eyes, on skin, or on clothing. Use only under a chemical fume hood. Do not breathe (dust, vapor, mist, gas). Do not ingest. If swallowed then seek immediate medical assistance.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

7.2. Conditions for safe storage, including any incompatibilities

Keep in a dry, cool and well-ventilated place. Keep container tightly closed.

Technical Rules for Hazardous Substances (TRGS) 510 Class 6.1C
Storage Class (LGK) (Germany)

7.3. Specific end use(s)

Use in laboratories

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

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Exposure limits

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)

No information available

Predicted No Effect Concentration (PNEC)

No information available.

8.2. Exposure controls

Engineering Measures

Use only under a chemical fume hood. Ensure that eyewash stations and safety showers are close to the workstation location. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection

Goggles (European standard - EN 166)

Hand Protection

Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Nitrile rubber	See manufacturers	-	EN 374	(minimum requirement)
Neoprene	recommendations			
Natural rubber				
PVC				

Skin and body protection

Long sleeved clothing.

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatibility, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Respiratory Protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

Large scale/emergency use

Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced

Recommended Filter type: Particulates filter conforming to EN 143

Small scale/Laboratory use

Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Recommended half mask:- Particle filtering: EN149:2001

When RPE is used a face piece Fit Test should be conducted

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Environmental exposure controls Prevent product from entering drains. Do not allow material to contaminate ground water system. Local authorities should be advised if significant spillages cannot be contained.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State	Powder Solid	
Appearance	Light red	
Odor	No information available	
Odor Threshold	No data available	
Melting Point/Range	258 °C / 496.4 °F	
Softening Point	No data available	
Boiling Point/Range	No information available	
Flammability (liquid)	Not applicable	Solid
Flammability (solid,gas)	No information available	
Explosion Limits	No data available	
Flash Point	No information available	Method - No information available
Autoignition Temperature	Not applicable	
Decomposition Temperature	No data available	
pH	No information available	
Viscosity	Not applicable	Solid
Water Solubility	No information available	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Component	log Pow	
1,2-Benzenediamine, dihydrochloride	0.15	
Vapor Pressure	No data available	
Density / Specific Gravity	No data available	
Bulk Density	No data available	
Vapor Density	Not applicable	Solid
Particle characteristics	No data available	

9.2. Other information

Molecular Formula	C6 H8 N2 . 2 H Cl
Molecular Weight	181.07
Evaporation Rate	Not applicable - Solid

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity None known, based on information available

10.2. Chemical stability Sensitivity to light.

10.3. Possibility of hazardous reactions

Hazardous Polymerization No information available.
Hazardous Reactions None under normal processing.

10.4. Conditions to avoid Incompatible products. Exposure to light.

10.5. Incompatible materials Strong oxidizing agents. . Protect from light.

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10.6. Hazardous decomposition products

Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Product Information

- (a) acute toxicity;
Oral Category 3
Dermal Category 4
Inhalation Category 4
- (b) skin corrosion/irritation; No data available
- (c) serious eye damage/irritation; Category 2
- (d) respiratory or skin sensitization;
Respiratory No data available
Skin Category 1
No information available
- (e) germ cell mutagenicity; Category 2
Animal experiments showed mutagenic and teratogenic effects
- (f) carcinogenicity; Category 2
Suspected human carcinogen

Component	EU	UK	Germany	IARC
1,2-Benzenediamine, dihydrochloride				Group 2B

- (g) reproductive toxicity; No data available
- (h) STOT-single exposure; No data available
- (i) STOT-repeated exposure; No data available
Target Organs No information available.
- (j) aspiration hazard; Not applicable
Solid

Symptoms / effects, both acute and delayed Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.

11.2. Information on other hazards

Endocrine Disrupting Properties Assess endocrine disrupting properties for human health. This product does not contain any known or suspected endocrine disruptors.

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SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. The product contains following substances which are hazardous for the environment.

12.2. Persistence and degradability

Persistence

Persistence is unlikely.

Degradation in sewage treatment plant

Contains substances known to be hazardous to the environment or not degradable in waste water treatment plants.

12.3. Bioaccumulative potential

Bioaccumulation is unlikely

Component	log Pow	Bioconcentration factor (BCF)
1,2-Benzenediamine, dihydrochloride	0.15	No data available

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment

No data available for assessment.

12.6. Endocrine disrupting properties

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

12.7. Other adverse effects

Persistent Organic Pollutant

This product does not contain any known or suspected substance

Ozone Depletion Potential

This product does not contain any known or suspected substance

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues/Unused Products

Should not be released into the environment. Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

Contaminated Packaging

Dispose of this container to hazardous or special waste collection point.

European Waste Catalogue (EWC)

According to the European Waste Catalog, Waste Codes are not product specific, but application specific.

Other Information

Do not flush to sewer. Waste codes should be assigned by the user based on the application for which the product was used. Do not empty into drains. Do not let this chemical enter the environment.

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO

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14.1. UN number	UN2811
14.2. UN proper shipping name Technical Shipping Name	Toxic solid, organic, n.o.s. (1,2-PHENYLENEDIAMINE DIHYDRATE)
14.3. Transport hazard class(es)	6.1
14.4. Packing group	III

ADR

14.1. UN number	UN2811
14.2. UN proper shipping name Technical Shipping Name	Toxic solid, organic, n.o.s. (1,2-PHENYLENEDIAMINE DIHYDRATE)
14.3. Transport hazard class(es)	6.1
14.4. Packing group	III

IATA

14.1. UN number	UN2811
14.2. UN proper shipping name Technical Shipping Name	Toxic solid, organic, n.o.s. (1,2-PHENYLENEDIAMINE DIHYDRATE)
14.3. Transport hazard class(es)	6.1
14.4. Packing group	III

14.5. Environmental hazards	Dangerous for the environment Product is a marine pollutant according to the criteria set by IMDG/IMO
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14.6. Special precautions for user	No special precautions required.
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14.7. Maritime transport in bulk according to IMO instruments	Not applicable, packaged goods
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SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

Europe (EINECS/ELINCS/NLP), China (IECSC), Taiwan (TCSI), Korea (KECL), Japan (ENCS), Japan (ISHL), Canada (DSL/NDSL), Australia (AICS), New Zealand (NZIoC), Philippines (PICCS). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
1,2-Benzenediamine, dihydrochloride	615-28-1	210-418-7	-	-	X	X	KE-02177	X	-

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	DSL	NDSL	AICS	NZIoC	PICCS
1,2-Benzenediamine, dihydrochloride	615-28-1	X	ACTIVE	X	-	X	X	-

Legend: X - Listed '-' - Not Listed

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
1,2-Benzenediamine, dihydrochloride	615-28-1	-	Use restricted. See item 75. (see link for restriction details)	-

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REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

Seveso III Directive (2012/18/EC)

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
1,2-Benzenediamine, dihydrochloride	615-28-1	Not applicable	Not applicable

Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals

Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .

National Regulations

UK - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

WGK Classification

Water endangering class = 3 (self classification)

Component	France - INRS (Tables of occupational diseases)
1,2-Benzenediamine, dihydrochloride	Tableaux des maladies professionnelles (TMP) - RG 15,RG 15bis

15.2. Chemical safety assessment

A Chemical Safety Assessment/Report (CSA/CSR) has not been conducted

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

H301 - Toxic if swallowed
H312 - Harmful in contact with skin
H319 - Causes serious eye irritation
H332 - Harmful if inhaled
H317 - May cause an allergic skin reaction
H341 - Suspected of causing genetic defects
H351 - Suspected of causing cancer
H400 - Very toxic to aquatic life
H410 - Very toxic to aquatic life with long lasting effects

Legend

CAS - Chemical Abstracts Service

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

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PICCS - Philippines Inventory of Chemicals and Chemical Substances
IECSC - Chinese Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances

ENCS - Japanese Existing and New Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

WEL - Workplace Exposure Limit
ACGIH - American Conference of Governmental Industrial Hygienists
DNEL - Derived No Effect Level
RPE - Respiratory Protective Equipment
LC50 - Lethal Concentration 50%
NOEC - No Observed Effect Concentration
PBT - Persistent, Bioaccumulative, Toxic

TWA - Time Weighted Average
IARC - International Agency for Research on Cancer
Predicted No Effect Concentration (PNEC)
LD50 - Lethal Dose 50%
EC50 - Effective Concentration 50%
POW - Partition coefficient Octanol:Water
vPvB - very Persistent, very Bioaccumulative

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road
IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code
OECD - Organisation for Economic Co-operation and Development
BCF - Bioconcentration factor

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association
MARPOL - International Convention for the Prevention of Pollution from Ships
ATE - Acute Toxicity Estimate
VOC - (Volatile Organic Compound)

Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Chemical incident response training.

Prepared By	Health, Safety and Environmental Department
Creation Date	24-Nov-2010
Revision Date	28-Jan-2024
Revision Summary	New emergency telephone response service provider.

This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet